



<b>Product description</b>	SH9050UNA0550 is a oil-bleeding silicone rubber compound which has hardness 50±5(Shore A) in the cured state. It can be used for manufacturing silicone rubber parts such as oil seal, water proof connector seal for automobiles.
<b>Applications</b>	O-ring, Gasket, Sheets, Key pad
<b>Key performance properties</b>	<ul style="list-style-type: none"> <li>- Water proof &amp; easy assembly properties by oil-bleeding</li> <li>- Good roll process ability</li> <li>- Good heat &amp; oil resistant properties</li> </ul>

### Typical Property Data

<b>Benefits</b>	<ul style="list-style-type: none"> <li>- Oil-bleeding</li> <li>- Good roll process ability</li> <li>- Good heat &amp; oil resistancy</li> </ul>
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Typical properties	Properties	Test Method	Unit	SH9050UNA0550
	Appearance	ASTM E1767	-	-
Williams Plasticity	ASTM D926	-	-	170
Curing Condition	Curing Agent	-	-	1) KC-8
	Amounts	Phr	-	0.5
	Press 1st Cure	-	-	10mins, 170°C
	Oven 2nd Cure	-	-	4hrs, 200°C
Specific Gravity	ASTM D792	-	-	1.16
Hardness	ASTM D2240	Shore A	-	50
Tensile Strength	ASTM D412	MPa	-	8.5
Elongation	ASTM D412	%	-	400
Tear Strength	ASTM D624C	N/mm	-	23
Linear Shrinkage	JIS K6249	%	-	4.2
Compression Set (175°C 22hr)	ASTM D395	%	-	18

1) KC-8 : 2,5-dimethyl 2,5-di(t-butyl peroxy) hexane 45 % paste

※ Typical properties should not be used as specifications

They are evaluated in laboratory, and can be differ from test condition.

<b>Composition</b>	<ul style="list-style-type: none"> <li>-Silicone polymer</li> <li>-Silica</li> </ul>
<b>How to use</b>	For blending or coloring, milling with two-roll mill is the most suitable process. Milling time should be carefully decided to secure uniformity of materials.
<b>Features</b>	-Oil-bleeding silicone rubber(Hardness 50 )

### Storage and packaging

<b>Shelf life and storage</b>	<ul style="list-style-type: none"> <li>- Use it within 12 months from the date of manufacture.</li> <li>- Keep out of the reach of the children.</li> <li>- During transportation, try to avoid direct sunlight. Conditions of under 30°C with shade is commended.</li> <li>- If store condition is not fulfilled, the products' lifetime may be affected. Also, deterioration of the</li> </ul>
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	products' quality within shelf life time may occur.
<b>Packaging</b>	20 kg box
<b>Remarks</b>	
<b>Handling Precautions</b>	<ul style="list-style-type: none"> <li>- Wear eye protection and protective gloves when handling this product.</li> <li>- Material Safety Data sheets are available upon request from KCC.</li> </ul>
<b>Limitation</b>	<p>The featured product must be checked prior to use.</p> <ol style="list-style-type: none"> <li>1) If applying to other purposes, defects can be generated.</li> <li>2) If using non-suggested curing agents, its own properties can be altered.</li> <li>3) If mixing with other products, degradation of properties and defects can be caused.</li> <li>4) Additives or pigments must be used under technical support of KCC.</li> <li>5) If it's first use, product must be applied after technical suggestion and assistance of KCC.</li> </ol> <p>Any other inquiries or methods of use can be found on KCC webpage and enquired technical support team at KCC.</p>
<b>Warranty information</b>	<p>Please read carefully</p> <p>This TDS is considered to be accurate. KCC's guarantee of the product will apply, only if conditions on TDS (limitation, notice, application) are fulfilled within expiry date. If not, KCC cannot guarantee the quality of the product.</p> <p>KCC's sole warranty is that the product will meet the KCC sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to replacement of any product shown to be other than as warranted.</p> <p>KCC specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KCC provides you with a specific, duly signed endorsement of fitness for use, KCC disclaims liability for any incidental or consequential damages.</p> <p>Suggestions of use shall not be taken as inducements to infringe any patent.</p>
<b>1'st issue</b>	2009-03-01
<b>Revision</b>	2018-12-01

※ Please refer to MSDS if you want to know more specific usage or caution.  
for further information, please see our website, [www.kccworld.co.kr](http://www.kccworld.co.kr)

